

# Further Improve Reliability

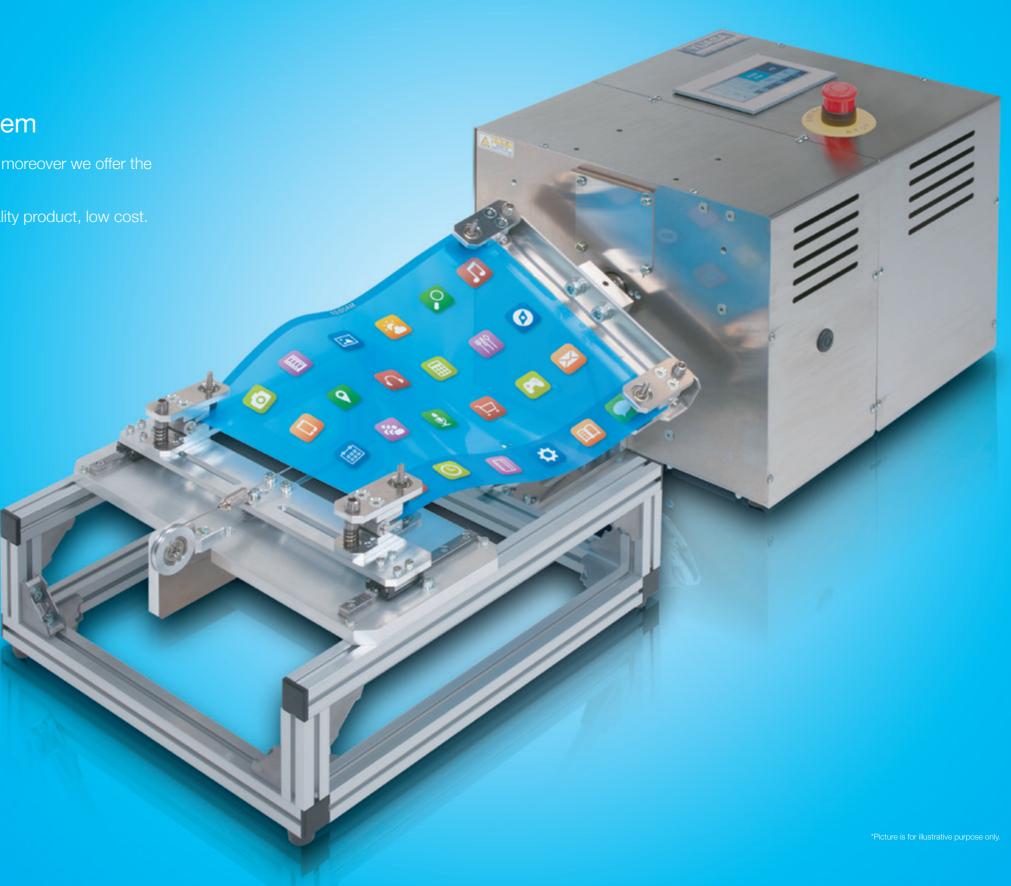
## Multipurpose endurance test system

Yuasa System quickly gets the trend and test information, moreover we offer the endurance test system which can use in all process.

Our advantage is a wide range of know-how and high quality product, low cost.

To improve the reliability, we keep evolving.





# A Wide Range of Endurance Tests with Our Smaller Machine



Desktop Model Endurance Test Machine



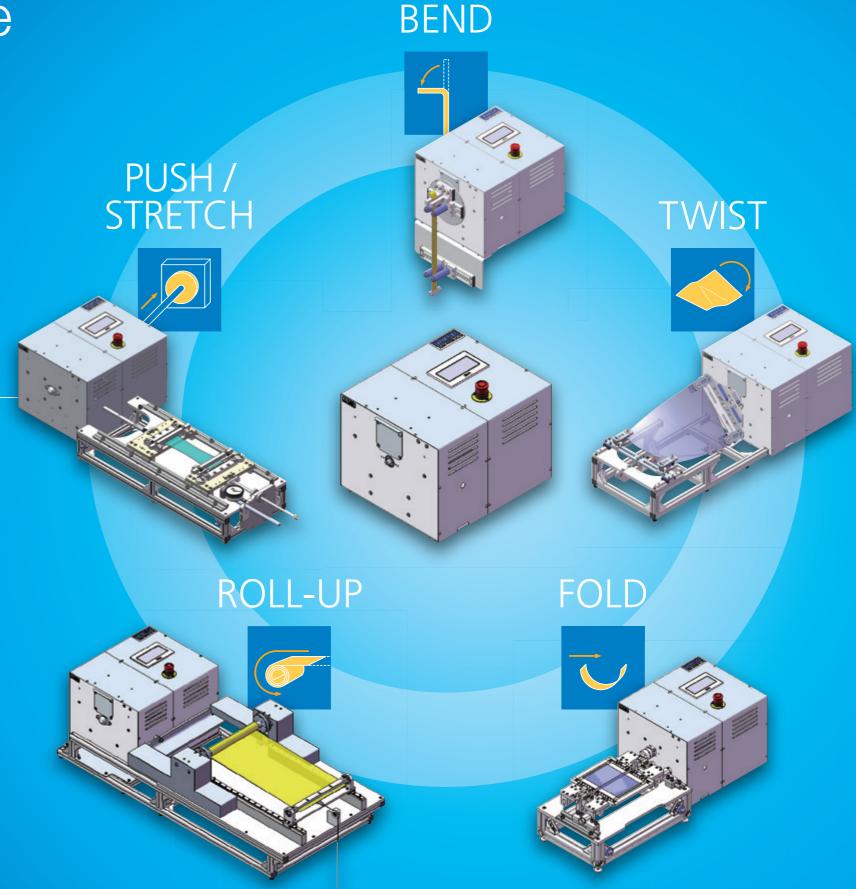




This machine is quiet and space-saving design.

#### Contents

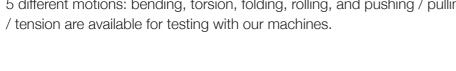
07	BEND	Bending Test (ø150 Faceplate) DMLHB-P150 / DMLHP-P150	
09		Bending Test (Centripetal Clamp Faceplate) DMLHB-C4/2/1BR / DMLHP-C4/2/1BR	
11	TWIST	Torsion Test for Linear Object DMLHB-TW / DMLHP-TW / DMLHPR-TW	
13		Torsion Test for Planar Object DMLHB-FT / DMLHP-FT	
15	FOLD	Tension-Free™ U-shape Folding Test DMLHB-FS / DMLHP-FS / DMLHB-FS-C / DMLHP-FS-C	
17		Tension-Free™ Folding Clamshell-type DMLHP-CS	
19		U-shape Sliding Plate Test DMLHB-FU / DMLHP-FU	
21		U-shape Sliding Plate Test (4-lane) DMLHB-4U / DMLHP-4U	
23	ROLL-UP	Rolling Test DMLHB-FR / DMLHP-FR	
25	PUSH / STRETCH	Pushing / Pulling Test DMLHB-PP / DMLHP-PP	
27		Stretching Test DMLHP-ST	
29	Specifications of Base Unit		



Basic **Motions**  Yuasa's Desktop Model Endurance Test Machines provide

## 5 Basic Motions

5 different motions: bending, torsion, folding, rolling, and pushing / pulling









#### **Bending Test**

In this test, a test piece is smoothly bended right and left under the preset test conditions.

**TWIST** 





#### **Torsion Test**

In this test, a test piece is smoothly twisted right and left under the preset test conditions.

**FOLD** 



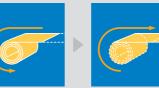




### Folding Test

In this test, a U-shaped test piece is smoothly moved under the preset test conditions.





#### · Linear Test Piece ...

Example of Test Pieces

»Cables (Electric Wires, Optical Fibers) »Harness »Cable Guides »Tubes »Wires »Fibers

#### · Planar Test Piece ...

»Flexible Displays »Organic Electroluminescence Devices »Barrier Film »Flexible Printed Circuits »Flat Cables

#### Rolling Test

In this test, a test piece is smoothly rolled up and unrolled under the preset test conditions.





### Pushing / Pulling Test

In this test, a test piece is smoothly pushed and pulled under the preset test conditions.

#### Tension Test

In this test, a test piece is smoothly stretched under the preset test conditions.





### DMLHB-P150 / DMLHP-P150

## Desktop Model Endurance Test Machine

Bending Test (ø150 Faceplate)

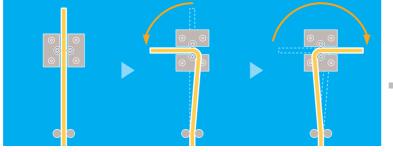
Using an object such as cable, harness, element wire and fine line as well as belt-shaped objects up to 30mm in width, various bending tests are conducted quickly and easily.

## Attachment (Test Jig)

#### Bend Radius: 10mm (Accessory)

A two-piece set of bend radius jig (mandrel) holds a test piece and bend it.

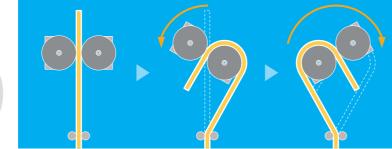




#### Bend Radius: 40mm (max.)

Maximum bending radius is R40mm, operating range is up to ±180°.







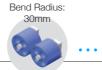
· Linear Test Piece · · · »Cables (Electric Wires, Optical Fibers) »Harness »Cable Guides »Tubes »Wires »Fibers · Planar Test Piece · · · »Flexible Displays »Organic Electroluminescence Devices »Barrier Film »Flexible Printed Circuits »Flat Cables



»CE Marking

It is possible to change the bend radius from 2.5mm - 40mm.





## Web

07







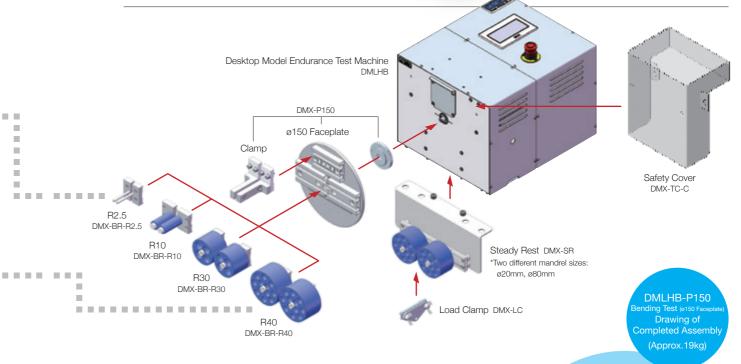
https://www.yuasa-system.jp/en





You can download the specification. If you have any question, please ask us.

## Composition



#### A wide range of bending tests confirming to JIS

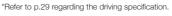
Based on JIS, this machine offers many different tests such as cable tests using weights. Moreover, belt-shaped objects like FFCs and FPCs up to 30mm in width

#### Free bending angle up to ±180°

A test piece and operating angle determine an operating angle. (ex.ø2mm Copper Wire:  $\pm 90^{\circ} \rightarrow 120 \text{r/min} / \pm 180^{\circ} \rightarrow 60 \text{r/min}$ 

#### Connector test without bending radius Please ask us about the clamp jig.







DMLHP-P150

A safety cover is available for the flexible area as an option.





DMLHB-C4BR / DMLHP-C4BR (4R-block) DMLHB-C2BR / DMLHP-C2BR (2R-block)
DMLHB-C1BR / DMLHP-C1BR (1R-block)

Desktop Model Endurance Test Machine

Bending Test (Centripetal Clamp Faceplate)

With an effective combination of the clamp and bending radius blocks(R-block), a wide range of bending tests will be performed.

This machine is made for testing in smaller bend radii. There are some objects that can be tested with conventional mandrels.

### Attachment (Test Jig)

Bending block is usable as clamp.

#### 4R-block

Operating Range: up to ±90° Requirements for R-Adjustment: up to R10mm (Free setting per R0.5mm)

2R-block

Operating Range up to ±135°

Requirements for

(Free setting per

R0.5mm)

R-Adjustment: R10 mm (Fixed), and up to R11mm

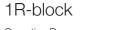












Operating Range: up to ±180° Requirements for R-Adjustment: R10 - 50mm (Free setting per R5mm)















»CE Marking

## Web

09

## https://www.yuasa-system.jp/en





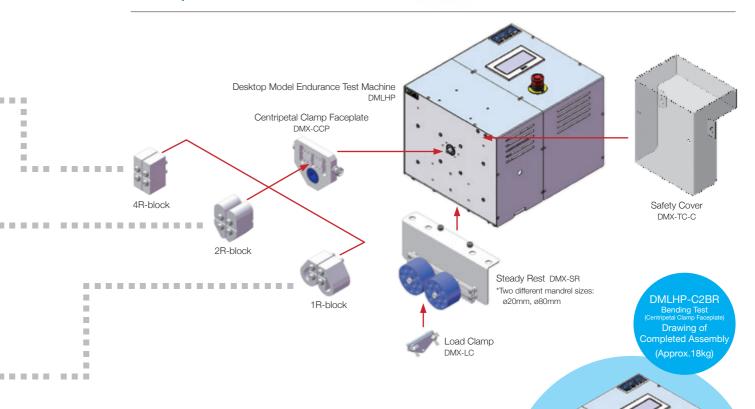




• Planar Test Piece · · · »Flexible Displays »Organic Electroluminescence Devices »Barrier Film »Flexible Printed Circuits »Flat Cables

#### You can download the specification. If you have any question, please ask us.

## Composition



#### A broad range of bending tests in smaller radii

This machine provides you many different tests that are impossible to conduct with conventional mandrels.

#### Up to four different bending radii for one R-block

In the case of 4R-block, setting up four different bending radii produces four different tests by changing the block positions from right to left, up and down. (Operating Range : up to ±90°)



DMLHB-C2BR

FOLD Folding Te:

ROLL-UP Rolling Test

## **TWIST**





## DMLHB-TW / DMLHP-TW / DMLHPR-TW

## Desktop Model Endurance Test Machine

## Torsion Test for Linear Object

This machine offers profitable tests for linear objects like cables and fibers.

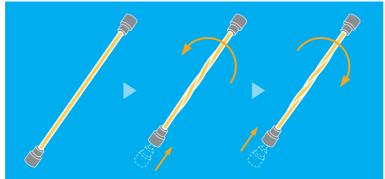
## Attachment (Test Jig)

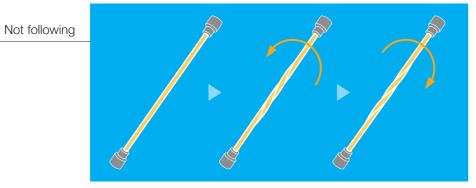
## Test Jig for Linear Object

Holding a test piece with the chuck jig, the output axis twists one end of the object while the jig frame secures

the other end.







· Linear Test Piece · · »Cables (Electric Wires, Optical Fibers) »Harness »Cable Guides »Tubes »Wires »Fibers

»CE Marking

## Web

11

#### https://www.yuasa-system.jp/en



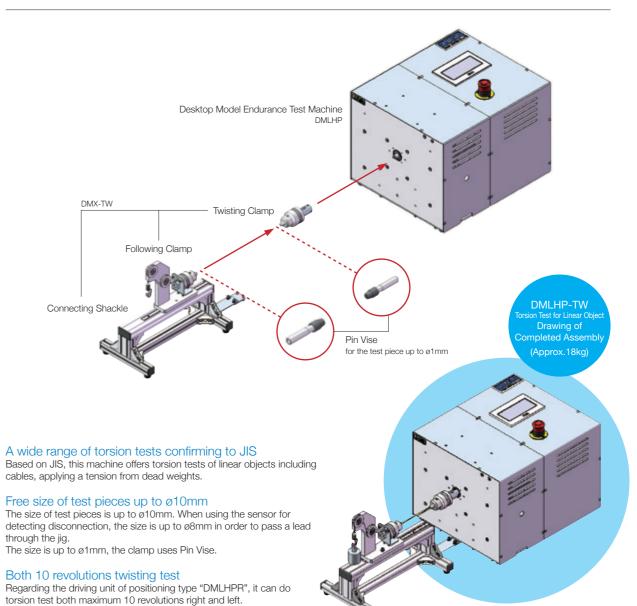






#### You can download the specification. If you have any question, please ask us.

## Composition



\*Refer to p.29 regarding the driving specification.

12

A safety cover is available for the flexible area as an option.

No weights are included.

## **TWIST**





## DMLHB-FT / DMLHP-FT

## Desktop Model Endurance Test Machine

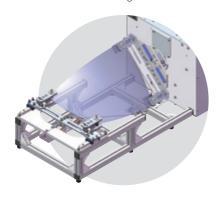
## Torsion Test for Planar Object

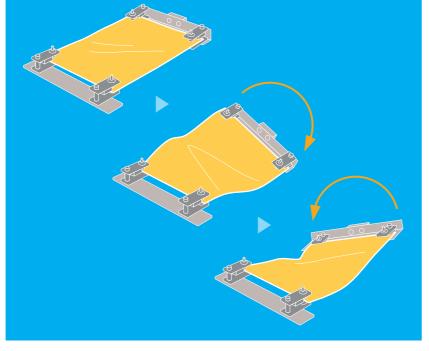
This machine realizes profitable tests for planar objects like flexible displays.

## Attachment (Test Jig)

#### No-tension Torsion Test Jig for Planar Object

Holding a test piece with the clump jig, the output axis twists one edge of the object while the jig frame clump secures the other edge.







»Flexible Displays »Organic Electroluminescence Devices »Barrier Film »Flexible Printed Circuits »Flat Cables



»CE Marking



13

#### https://www.yuasa-system.jp/en







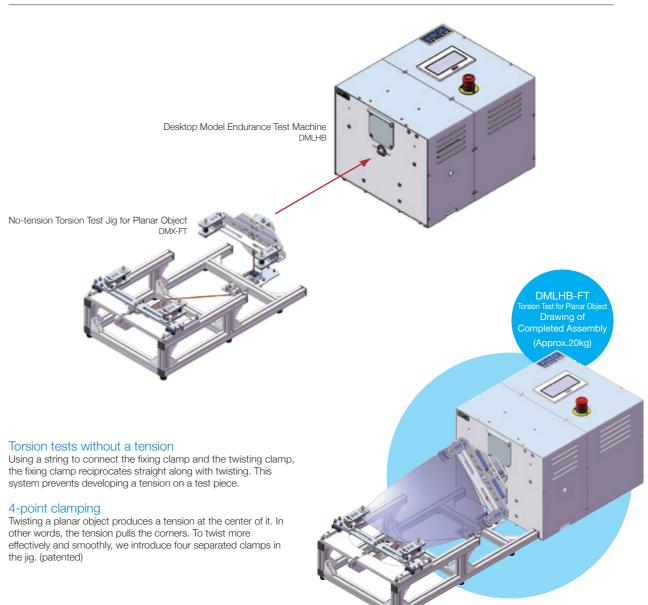




You can download the specification. If you have any question, please ask us.



## Composition



\*Refer to p.29 regarding the driving specification.

14

A safety cover is available for the flexible area as an option.

16





DMLHB-FS / DMLHP-FS DMLHB-FS-C / DMLHP-FS-C (Cartridge-type)



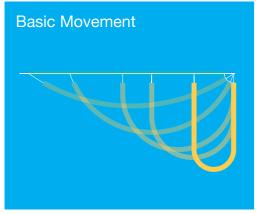
Desktop Model Endurance Test Machine

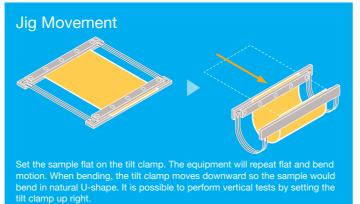


Tension-Free™ U-shape Folding Test

The bending load is applied by having one side of the sample move straight towards the other side. The sample only receives bending load so there are no applied tension or friction.

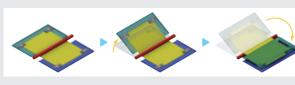
## Attachment (Test Jig)

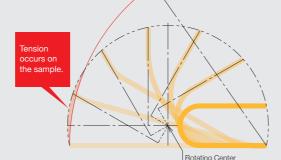




#### **Issues During General Folding Test**

When conducting tests with equipments shown in the below diagram, a large tension occurs on the sample when the test starts. The cause of this is clear when drawing a circle with radius the same length as the sample on the movement track of the test machine, shown on right. As shown in red in the diagram, the length of the sample is too short against the movement track of the clamp. If one uses a rod, this becomes more apparent. This causes the unexpected breaks and disperse in the test results in actual tests.





Test Pieces

»Flexible Displays »Organic Electroluminescence Devices »Barrier Film »Flexible Printed Circuits »Flat Cables

»CE Marking

## Web

15

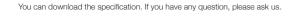
## https://www.yuasa-system.jp/en











## Tension-Free™ U-shape Folding Test Jig Desktop Model Endurance Test Machine Tension-Free™ U-shape Folding Test Jig Tension free test It is possible to fold without tension for planar objects like films and FPCs. This machine can form ideal bending shapes by the elasticity of test pieces, or tiny one by guide plates. (patented) Sample evaluation during test It is possible to evaluate by microscope without take the sample from test



sample can remove from test jig. (patent pending)

machine by using cartridge attachment. The whole cartridge attachment with

DMLHB-FS-C

Composition

A safety cover is available for the flexible area as an option.





## DMLHP-CS



## Desktop Model Endurance Test Machine

Tension-Free™ Folding Clamshell-type

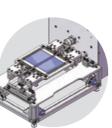
This test machine can examine by tiny bending radius.

This test method doesn't occur the tensile stress to the test sample.

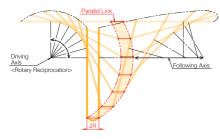
## Attachment (Test Jig)

#### Tension-Free<sup>™</sup> Folding Clamshell-type Jig

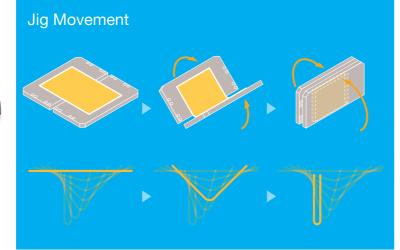
This test jig can realize the tiny bending radius test without tensile stress because test sample is kept by the 2 plates of double-joint clamshell.



#### Sample-deformation process



Two plates keep the test sample, and then one plate operates by Rotary Reciprocation Axis. This two plates move open and close keeping each angle by the parallel link structure.



#### Deformation process focused on test sample shape



This test jig doesn't make the tensile stress occur to the test sample because rotary point is at the edge of plate. If the rotary point is different position, the tensile stress or compression stress will occur to the test sample.

Test Pieces

Planar Test Piece

»Flexible Displays »Organic Electroluminescence Devices »Barrier Film »Flexible Printed Circuits »Flat Cables

»CE Marking



### https://www.yuasa-system.jp/en





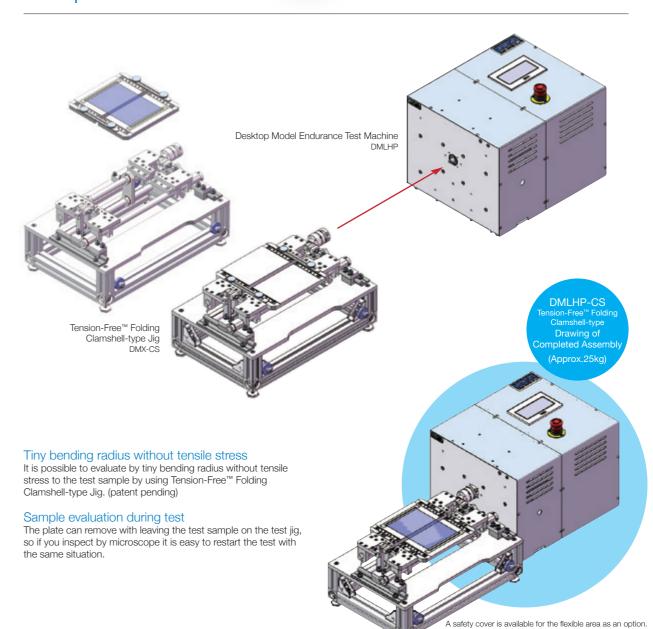




You can download the specification. If you have any question, please ask us.

## Composition

\*Refer to p.29 regarding the driving specification.



PUSH / STRETCH
Pushing / Pulling Test, Tension Test





DMLHB-FU / DMLHP-FU

Desktop Model Endurance Test Machine

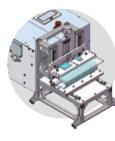
U-shape Sliding Plate Test

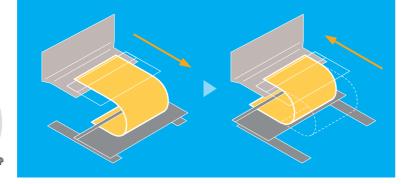
This machine realizes profitable tests for planar objects like flexible displays.

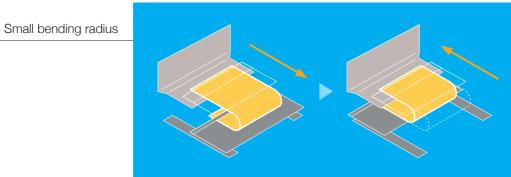
## Attachment (Test Jig)

### Single-lane Test Jig

Folding test pieces in U-shape to clamp, the output axis reciprocates the lower clamp back and forth.









»Flexible Displays »Organic Electroluminescence Devices »Barrier Film »Flexible Printed Circuits »Flat Cables

»CE Marking

## Web

19

#### https://www.yuasa-system.jp/en



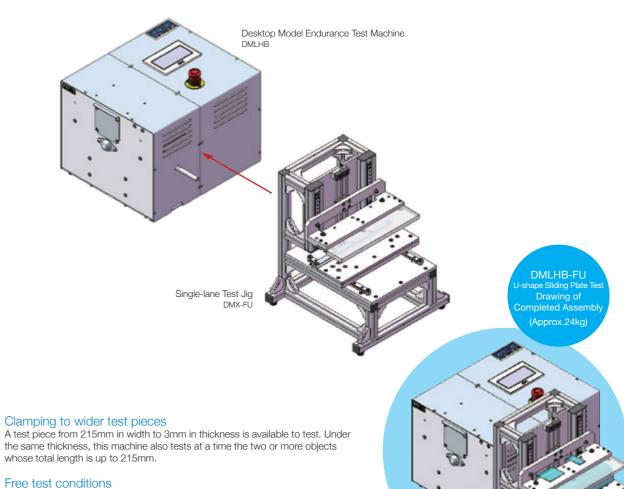






#### You can download the specification. If you have any question, please ask us.

## Composition



This machine offer you a large variety of flexible tests in which you can select a fold radius between 0.5 - 5 - 80mm in the case of 0mm objects in thickness, a stroke between 0 - ±60mm, and a speed between 10 - 90r/min.

By using a transparent holding plate, test pieces are checked easily.

A safety cover is available for the flexible area as an option.

\*Refer to p.29 regarding the driving specification.





DMLHB-4U / DMLHP-4U

**SMALL** Desktop Model Endurance Test Machine

U-shape Sliding Plate Test (4-lane)

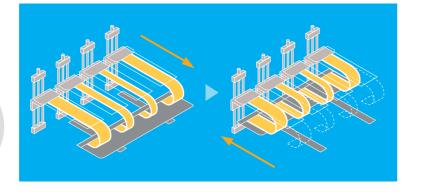
This machine offers profitable tests for linear objects like cables and fibers as well as planar ones such as flexible displays.

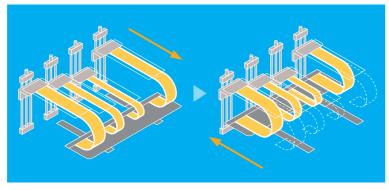
## Attachment (Test Jig)

#### 4-lane Test Jig

Folding test pieces in U-shape to clamp, the output axis reciprocates the lower clamp back and forth.









· Linear Test Piece · · »Cables (Electric Wires, Optical Fibers) »Harness »Cable Guides »Tubes »Wires »Fibers • Planar Test Piece · · · »Flexible Displays »Organic Electroluminescence Devices »Barrier Film »Flexible Printed Circuits »Flat Cables

»CE Marking

## Web

21

#### https://www.yuasa-system.jp/en





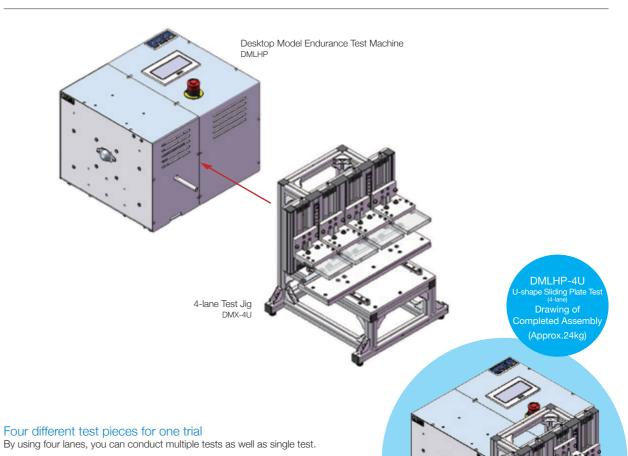






You can download the specification. If you have any question, please ask us.

## Composition



Going up and down at the upper clamping positions, each lane makes various radii that you specify freely. A comparative trial is available on the same test pieces in different radii.

A safety cover is available for the flexible area as an option

\*Refer to p.29 regarding the driving specification.

## ROLL-UP





## DMLHB-FR / DMLHP-FR

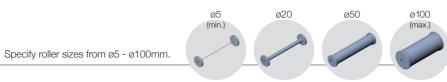
## Desktop Model Endurance Test Machine

## Rolling Test

Using an object such as flexible displays, as well as cables and fibers, your original "Roll to Roll (R2R)" tests can be conducted.

## Attachment (Test Jig)

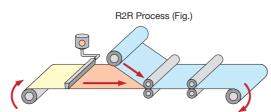
### Rolling Test Jig The rack and pinion actuator system repeatedly rolls up and unrolls a test piece by rotating and reversing a roller. Test Pieces »Flexible Displays »Organic Electroluminescence Devices »Barrier Film »Flexible Printed Circuits »Flat Cables



## The Needs of Rolling Test

Using a "R2R" manufacturing process, this machine provides evaluation tests as to a roll-up tension during rolling up and a friction between test pieces.

R2R (Roll to Roll) is a manufacturing process of producing electronic devices such as liquid crystal panels and solar cells at high throughput and low costs. It prints organic EL elements or circuit patterns on a roll of flexible material like plastic substrate or film that is transferred one roller to one another.



## Web

23

#### https://www.yuasa-system.jp/en



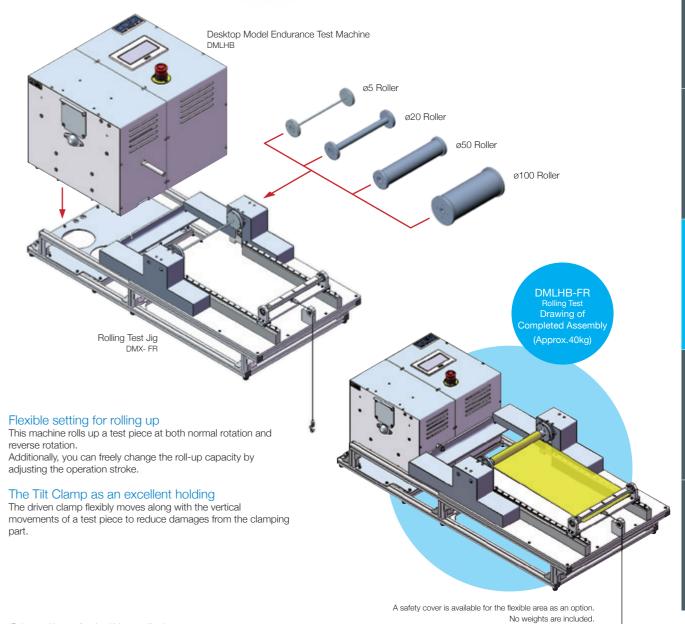






You can download the specification. If you have any question, please ask us.





\*Refer to p.29 regarding the driving specification.

DMLHB-PP / DMLHP-PP

Desktop Model Endurance Test Machine

Pushing / Pulling Test

For switches, SD cards, and USB memories used in many industrial applications, this machine offers endurance tests of pushing and/or pulling.

### Attachment (Test Jig)

#### Pushing / Pulling Test Jig

The output axis reciprocally pushes and pulls a test piece fixed on the XYZ table for testing its endurance. Please feel free to consult us about additional jigs attached to the output





»Push-button Switch »Limit Switch »Connectors »USB Memory »SD Card »Card Reader

»CE Marking

#### Pushing Test for Push-button Switch

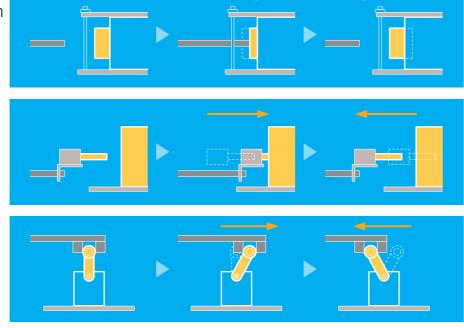
A proper jig is attached to the output axis to push a tested switch.

#### Inserting and Ejecting Test for Storage Media

A proper jig is attached to the output axis to hold a tested media.

#### Operating Test for Limit Switch

A proper jig is attached to the output axis to operate a tested



## Web

25

#### https://www.yuasa-system.jp/en





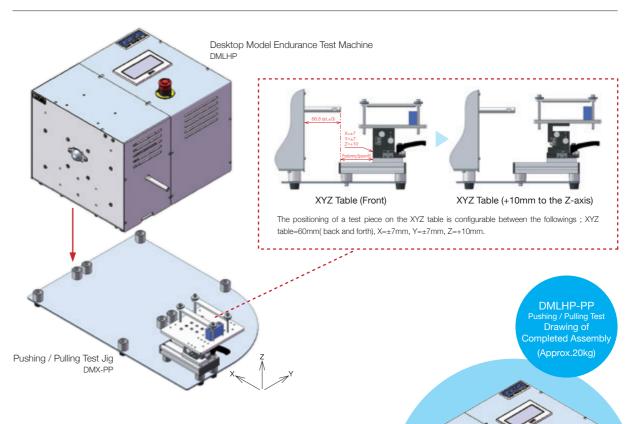






#### You can download the specification. If you have any question, please ask us.

## Composition



#### Smoothly linear reciprocating motion

The linkable structure(DMLHB-PP) featuring a more smooth and stable operation continues to test with no damage to a test piece.

#### Using the XYZ table

The positioning of test pieces is so easy. This machine is designed for testing a wide variety of products. Even your prototype products can be tested.

#### Flexible change of strokes

In the main unit, it is possible to freely set up a stroke and effectively perform to test. Ex. (Push-button switch → Short stroke, Limit switch → Long stroke)

A safety cover is available for the flexible area as an option.

\*Refer to p.29 regarding the driving specification.





DMLHP-ST

Desktop Model Endurance Test Machine

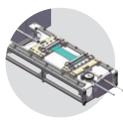
Stretching Test

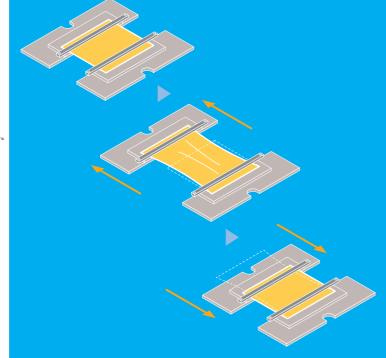
This is the best test method to evaluate the stretching test sample such a wearable devices or flexible devices.

## Attachment (Test Jig)

### Stretching Test Jig

Clamp the test sample horizontally, and it makes tensile stress occur repeatedly by operating the slider of driving unit.







• Planar Test Piece ···

»Wearable Devices »Flexible Devices

## Web Please check the latest specification on the web.

#### https://www.yuasa-system.jp/en





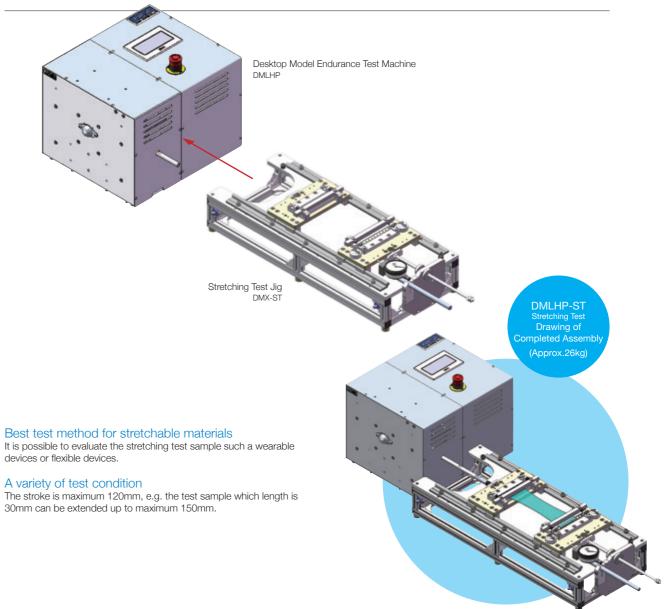




You can download the specification. If you have any question, please ask us.



## Composition



A safety cover is available for the flexible area as an option

\*Refer to p.29 regarding the driving specification.

28

## Specifications of Base Unit



DMLHB (Driving Unit Simple Operation Type) **DMLHP** (Driving Unit Positioning Type) DMLHPR (Driving Unit Both 10 revolutions Positioning Type)

## Desktop Model Endurance Test Machine

Those are driving unit for endurance test machine which operate repeatedly under presetting test condition. Three type unit can be chosen for the test purpose.

### DMLHB (Driving Unit Simple Operation Type)

This unit is suit for long-time repeating test.



### DMLHP (Driving Unit Positioning Type)

It is possible to set a variety of test conditions, and it can operate freely any position.

### DMLHPR (Driving Unit Both 10 revolutions Positioning Type)

It is possible to operate freely within 10 revolutions both sides.

The appearance is same as DMLHP. There is no Linear shaft, this DMLHPR is only rotary motion.



## Web

### https://www.yuasa-system.jp/en



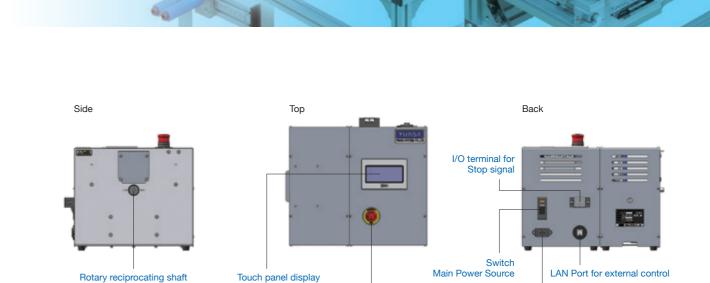








You can download the specification. If you have any question, please ask us.



#### Endurance and quietness

Both mechanical linkage structure(DLDHB) and plastic gear realize the highly endurance and low noise.

Simple operation type: Maximum operation angle ±270°(rotary reciprocation mode), maximum operation stroke ±60mm, maximum operation

Emergency stop button

Positioning type: Maximum operation angle ±270°(rotary reciprocation mode), maximum operation stroke 120mm, 90rec/min.

#### Fully automatic testing

A disconnection detector and preset counter are standard equipment.

#### **Basic Specifications**

	DMLHB (Driving Unit Simple Operation Type)		
	Rotary Reciprocation Mode	Linear Reciprocation Mode	
Electrical Power	60/60 Hz) 100VA		
Motor Unit	otor Unit DC brushless motor [DC24V, 3.5 30W, Gear box 1/20]		
Reciprocating Speed	10 -120 rec/min		
Reciprocating Angle / Distance	0-±270 deg.	0-±60 mm	
Permissible Torque / Output	± 90°: 1.00 N·m ±180°: 0.88 N·m ±270°: 0.44 N·m (max. 1.00 N·m)	1800/st. (max. 400 N)	
Counter	8-digits display (Can set the target number)		
Installation Temp.:+5-+40°C (4 Environment Humi.:15-85%Rh (I			
Safety Interlock	Safety cover for the testing jig: Covered or Not		
Dimensions (Excluding projections)	W 344 mm × D 296 mm × H 255 mm		
Net Weight	17kg		

	DMI (Driving Unit P	(Driving Unit Both 10 revolutions Positioning Type)		
	Rotary Reciprocation Mode	Linear Reciprocation Mode	Rotary Reciprocation Mode	
Electrical Power	AC100-240V (50/60 Hz) 100VA			
Motor Unit	Stepping motor [DC48V, 1.72A(max.), 30W, Gear box 1/20]			
Reciprocating Speed / Rotation Speed	5-90 rec/min		5-1280 deg/sec	
Acceleration	360 rad/s² maximum	4.5 m/s <sup>2</sup> maximum	223 rad/s² maximum	
Reciprocating Angle / Distance	7-±270 deg. (in 0.1 deg. increments)	3-120 mm (in 0.1 mm increments)	7-±3600 deg.	
Permissible Torque / Output	1.8 N·m	72 N	1.8 N·m	
Counter	8-digits display (Can set the target number)			
Installation Environment	Temp.: +5-+40°C (41-104°F) Humi.: 15-85%Rh (No condensation)			
Safety Interlock	Safety cover for the testing jig: Covered or Not			
Dimensions (Excluding projections)	W 344 mm × D 296 mm × H 255 mm			
Net Weight	15kg			

Insertion Port

Power Supply Cable

<sup>\*</sup>No test jigs are included for each unit.

## **Further Improve Reliability**

#### YUASA SYSTEM ENDURANCE TEST SYSTEM











**Bending** 

**Folding** 









## YUASA SYSTEM CO., LTD.

Our product information is also available on https://www.yuasa-system.jp/en

**HEAD OFFICE** 2292-1 KIBITSU, KITA-KU, OKAYAMA-CITY 701-1341 JAPAN KIBITSU FACTORY PHONE: +81-86-287-9030 FAX: +81-86-287-2298

SHINBASHI SN BLDG. 5-7-10 SHINBASHI, MINATO-KU, TOKYO 105-0004 JAPAN TOKYO OFFICE

PHONE: +81-3-3578-8515 FAX: +81-3-3578-8516

8F, NLC SHIN-OSAKA EARTH-BLDG. 5-1-3 MIYAHARA, YODOGAWA-KU, OSAKA-CITY 532-0003 JAPAN **OSAKA OFFICE** 

PHONE: +81-6-6394-8175 FAX: +81-6-6397-2632



Safety Note To ensure your safe and proper usage, please observe all the manuals before using these machines.