

A Wide Range of Endurance Tests with Our Smaller Machine

Desktop Model Endurance Test Machine

We can do various tests by changing the test jig. This machine is quiet and space-saving design.

BEND STRETCH **TWIST**





FlexData



Certification





Experiment planning



Data management







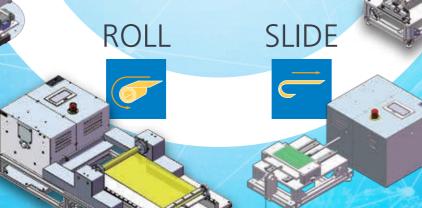




New platform "FlexData" enables the users to monitor testing data in real time from anywhere in the world, moreover to analyze or save the data, and also to program the test or the measure on the cloud.



PUSHPULL



7 Basic Motions





DMLHB-P150 / DMLHP-P150

Desktop Model Endurance Test Machine

Bending Test P150 Type (Ø150 Faceplate)

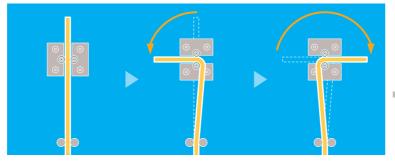
Using an object such as cable, harness, element wire and fine line as well as belt-shaped objects up to 30mm in width, various bending tests are conducted quickly and easily.

Attachment (Test Jig)

Bend Radius: 10mm (Accessory)

A two-piece set of bend radius jig (mandrel) holds a test piece and bend it.

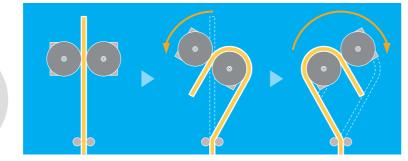




Bend Radius: 40mm (max.)

Maximum bending radius is R40mm, operating range is up to ±180°.







Linear Test Piece ··· »Cables (Electric Wires, Optical Fibers) »Harness »Cable Guides »Tubes »Wires »Fibers
 Planar Test Piece ··· »Flexible Displays »Organic Electroluminescence Devices »Barrier Film »Flexible Printed Circuits »Flat Cables

Notes

»CE Marking

Bend Radius: 1 2.5mm (min.)

Bend Radius: 30mm

It is possible to change the bend radius from 2.5mm - 40mm.

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Please check the latest specificatio on the web.

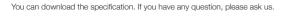
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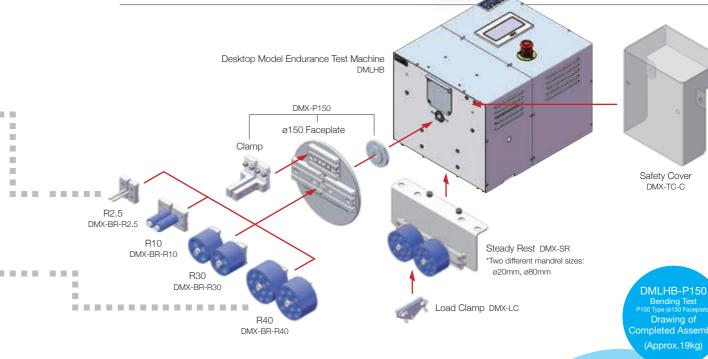








Composition



A wide range of bending tests confirming to JIS

Based on JIS, this machine offers many different tests such as cable tests using weights. Moreover, belt-shaped objects like FFCs and FPCs up to 30mm in width will be tested.

Free bending angle up to ±180°

A test piece and operating angle determine an operating angle. (ex. \emptyset 2mm Copper Wire : $\pm 90^{\circ} \rightarrow 120$ r/min / $\pm 180^{\circ} \rightarrow 60$ r/min)

Connector test without bending radius Please ask us about the clamp jig.



A safety cover is available for the flexible area as an option.

No weights are included.

*Refer to p.29 regarding the driving specification.

DMLHP-P150





DMLHB-C4BR / DMLHP-C4BR (4R-block) DMLHB-C2BR / DMLHP-C2BR (2R-block) DMLHB-C1BR / DMLHP-C1BR (1R-block)

Desktop Model Endurance Test Machine

Bending Test CBR Type (Centripetal Clamp Faceplate)

With an effective combination of the clamp and bending radius blocks(R-block), a wide range of bending tests will be performed.

This machine is made for testing in smaller bend radii. There are some objects that can be tested with conventional mandrels.

Attachment (Test Jig)

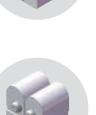
Bending block is usable as clamp.

4R-block

Operating Range: up to ±90° Requirements for R-Adjustment: up to R10mm (Free setting per R0.5mm)









1R-block

Operating Range: up to ±180° Requirements for R-Adjustment: R10 - 50mm (Free setting per R5mm)









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Test Pieces

»CE Marking

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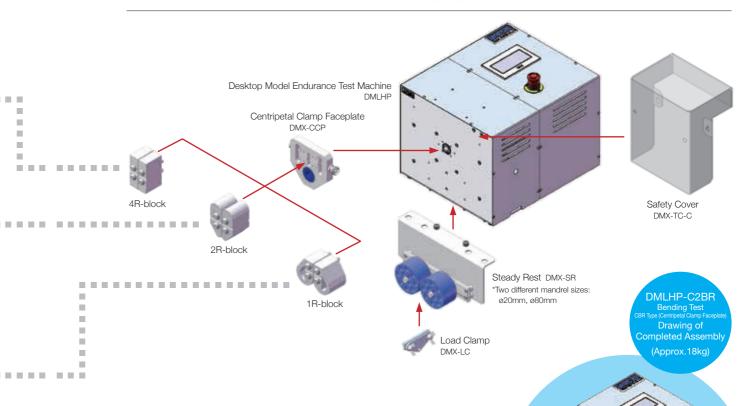






You can download the specification. If you have any question, please ask us.

Composition

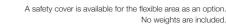


A broad range of bending tests in smaller radii

This machine provides you many different tests that are impossible to conduct with conventional mandrels.

Up to four different bending radii for one R-block

In the case of 4R-block, setting up four different bending radii produces four different tests by changing the block positions from right to left, up and down. (Operating Range : up to ±90°)



*Refer to p.29 regarding the driving specification.

DMLHB-C2BR





DMLHB-TW / DMLHP-TW / DMLHPR-TW

Desktop Model Endurance Test Machine

Twisting Test TW Type

This machine offers profitable tests for linear objects like cables and fibers.

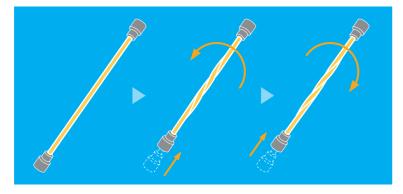
Attachment (Test Jig)

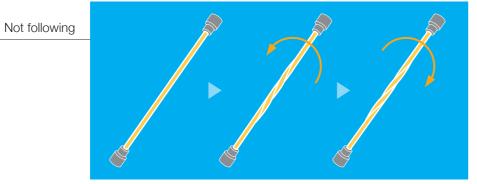
Twisting Test Jig

Holding a test piece with the chuck jig, the output axis twists one end of the object while the jig frame secures

the other end.







· Linear Test Piece · · »Cables (Electric Wires, Optical Fibers) »Harness »Cable Guides »Tubes »Wires »Fibers

»CE Marking

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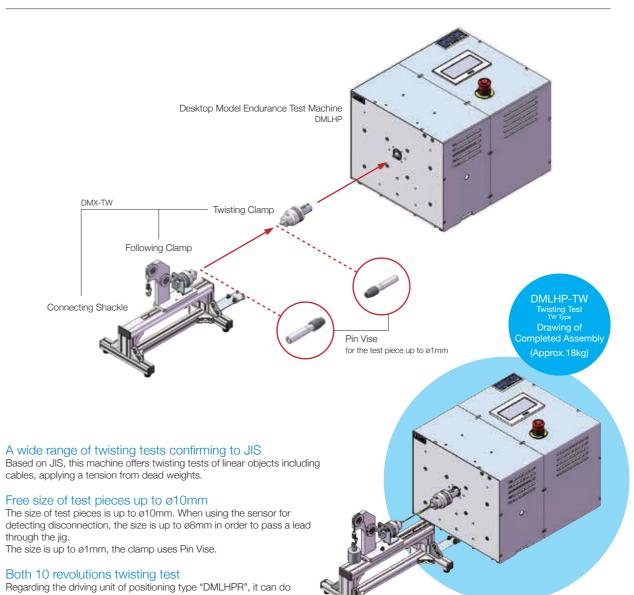






You can download the specification. If you have any question, please ask us.

Composition



*Refer to p.29 regarding the driving specification.

twisting test both maximum 10 revolutions right and left. Twisting number is not limited when twisting is in one direction.

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A safety cover is available for the flexible area as an option.

TWIST





DMLHB-FT / DMLHP-FT



Desktop Model Endurance Test Machine

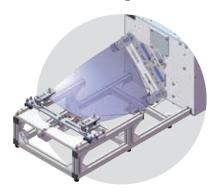
Twisting Test FT Type

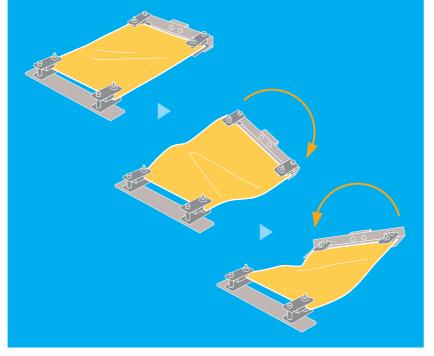
This machine realizes profitable tests for planar objects like flexible displays.

Attachment (Test Jig)

Twisting Test Jig

Holding a test piece with the clump jig, the output axis twists one edge of the object while the jig frame clump secures the other edge.







»Flexible Displays »Organic Electroluminescence Devices »Barrier Film »Flexible Printed Circuits »Flat Cables

»CE Marking

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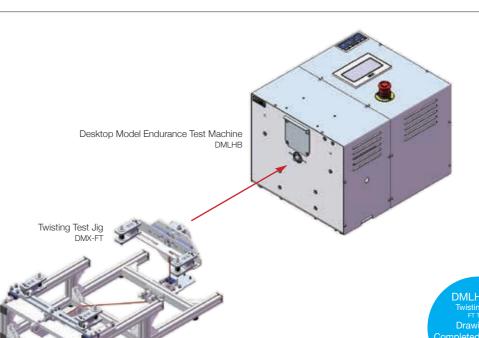






You can download the specification. If you have any question, please ask us.

Composition



Twisting tests without a tension
Using a string to connect the fixing clamp and the twisting clamp, the fixing clamp reciprocates straight along with twisting. This system prevents developing a tension on a test piece.

4-point clamping

Twisting a planar object produces a tension at the center of it. In other words, the tension pulls the corners. To twist more effectively and smoothly, we introduce four separated clamps in the jig. (patented)

*Refer to p.29 regarding the driving specification.



SLIDE Sliding Test

STRETCH
Stretching Test

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A safety cover is available for the flexible area as an option.





DMLHB-FS / DMLHP-FS DMLHB-FS-C / DMLHP-FS-C (Cartridge-type)



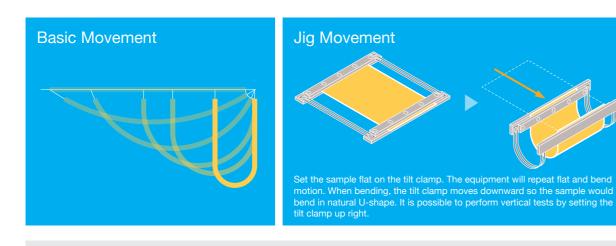
Desktop Model Endurance Test Machine



Folding Test FS/FS-C Type

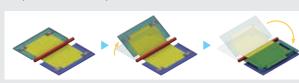
The bending load is applied by having one side of the sample move straight towards the other side. The sample only receives bending load so there are no applied tension or friction.

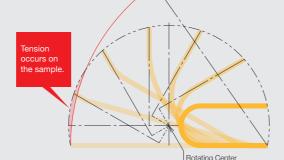
Attachment (Test Jig)



Issues During General Folding Test

When conducting tests with equipments shown in the below diagram, a large tension occurs on the sample when the test starts. The cause of this is clear when drawing a circle with radius the same length as the sample on the movement track of the test machine, shown on right. As shown in red in the diagram, the length of the sample is too short against the movement track of the clamp. If one uses a rod, this becomes more apparent. This causes the unexpected breaks and disperse in the test results in actual tests.





Test Pieces

»Flexible Displays »Organic Electroluminescence Devices »Barrier Film »Flexible Printed Circuits »Flat Cables

»CE Marking

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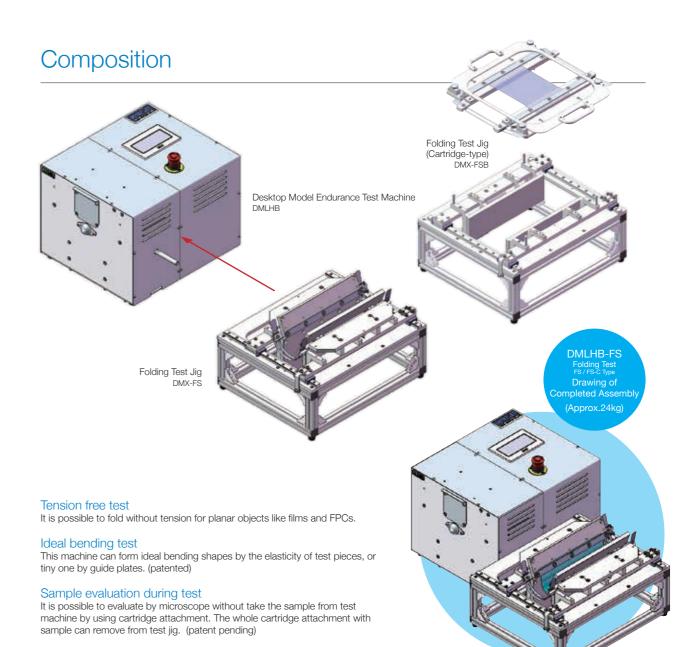






You can download the specification. If you have any question, please ask us.





A safety cover is available for the flexible area as an option.

*Refer to p.29 regarding the driving specification.

FOLD





DMLHP-CS



Desktop Model Endurance Test Machine

Folding Test cs Type

This test machine can examine by tiny bending radius.

This test method doesn't occur the tensile stress to the test sample.

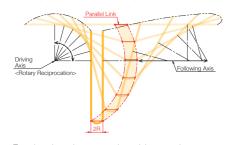
Attachment (Test Jig)

Folding Test Jig

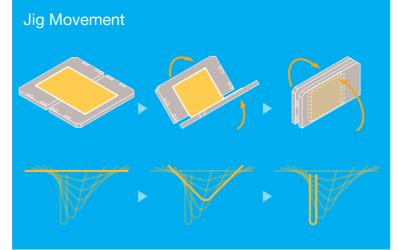
This test jig can realize the tiny bending radius test without tensile stress because test sample is



Sample-deformation process



Two plates keep the test sample, and then one plate operates by Rotary Reciprocation Axis. This two plates move open and close keeping each angle by the parallel link structure.



Deformation process focused on test sample shape



This test jig doesn't make the tensile stress occur to the test sample because rotary point is at the edge of plate. If the rotary point is different position, the tensile stress or compression stress will occur to the test sample.

Test Pieces

· Planar Test Piece · ·

»Flexible Displays »Organic Electroluminescence Devices »Barrier Film »Flexible Printed Circuits »Flat Cables

»CE Marking



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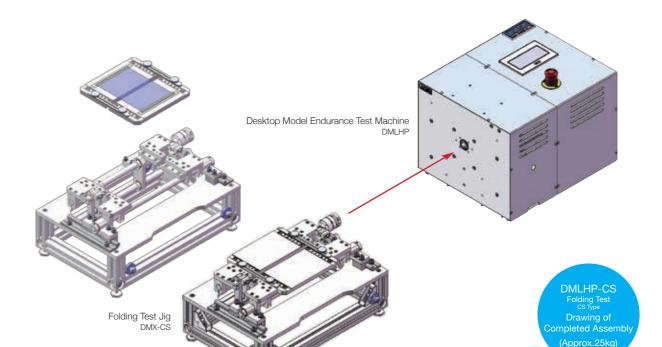






You can download the specification. If you have any question, please ask us.

Composition



Tiny bending radius without tensile stress It is possible to evaluate by tiny bending radius without tensile stress to the test sample by using Folding Test Jig. (patent pending)

Sample evaluation during test

The plate can remove with leaving the test sample on the test jig, so if you inspect by microscope it is easy to restart the test with the same situation.

*Refer to p.29 regarding the driving specification.

TWIST
Twisting Test

STRETCH Stretching Test

a safety cover is available for the flexible area as an option.





DMLHB-FU / DMLHP-FU

Desktop Model Endurance Test Machine

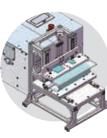
Sliding Test FU Type (1-lane)

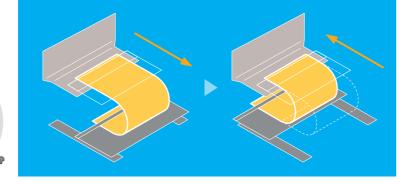
This machine realizes profitable tests for planar objects like flexible displays.

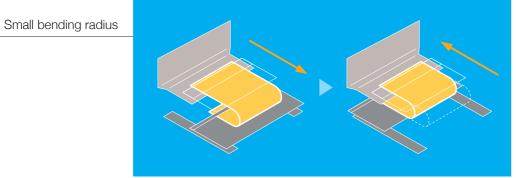
Attachment (Test Jig)

Single-lane Test Jig

Folding test pieces in U-shape to clamp, the output axis reciprocates the lower clamp back and forth.







»Flexible Displays »Organic Electroluminescence Devices »Barrier Film »Flexible Printed Circuits »Flat Cables

»CE Marking

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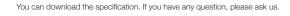
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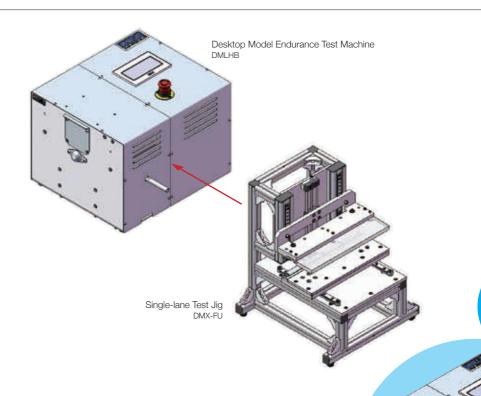








Composition



Clamping to wider test pieces

A test piece from 215mm in width to 3mm in thickness is available to test. Under the same thickness, this machine also tests at a time the two or more objects whose total length is up to 215mm.

Free test conditions

This machine offer you a large variety of flexible tests in which you can select a fold radius between 0.5 - 5 - 80mm in the case of 0mm objects in thickness, a stroke between 0 - ±60mm, and a speed between 10 - 90r/min.

By using a transparent holding plate, test pieces are checked easily.

A safety cover is available for the flexible area as an option

*Refer to p.29 regarding the driving specification.

TWIST
Twisting Test





DMLHB-4U / DMLHP-4U

Desktop Model Endurance Test Machine

Sliding Test 4U Type (4-lane)

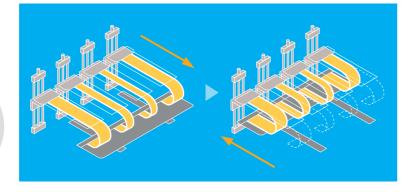
This machine offers profitable tests for linear objects like cables and fibers as well as planar ones such as flexible displays.

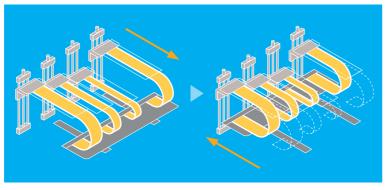
Attachment (Test Jig)

4-lane Test Jig

Folding test pieces in U-shape to clamp, the output axis reciprocates the lower clamp back and forth.









· Linear Test Piece ··· »Cables (Electric Wires, Optical Fibers) »Harness »Cable Guides »Tubes »Wires »Fibers

• Planar Test Piece ··· »Flexible Displays »Organic Electroluminescence Devices »Barrier Film »Flexible Printed Circuits »Flat Cables

Notes

»CE Marking

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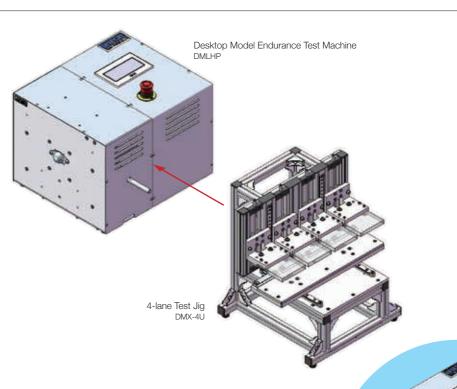






You can download the specification. If you have any question, please ask us.

Composition



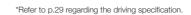
By using four lanes, you can conduct multiple tests as well as single test.

ee fold radii

Four different test pieces for one trial

Going up and down at the upper clamping positions, each lane makes various radii that you specify freely. A comparative trial is available on the same test pieces in different radii.

A safety cover is available for the flexible area as an option



TWIST
Twisting Test

FOLD

SLIDE Sliding Test

ROLL Rolling T

PUSHPU

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Specification





DMLHB-SU / DMLHP-SU

Desktop Model Endurance Test Machine

Sliding Test su Type

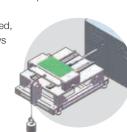
This machine can provide endurance tests for motion of planar objects like flexible display for slide type smartphones.

Attachment (Test Jig)

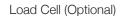
Sliding Test Jig

Folding test pieces to clamp in U-shape along the roller, and the roller reciprocates back and

Upper clamp is fixed, lower clamp follows the roller.

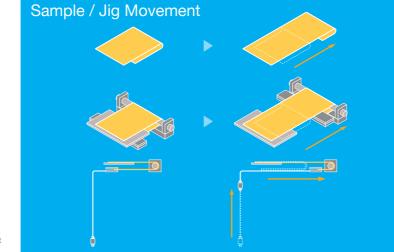








Optional unit for measuring tension load. Tension load on test pieces can be measured directly by installing the load cell unit



• Planar Test Piece · · »Flexible Display for Slide Type Smartphones

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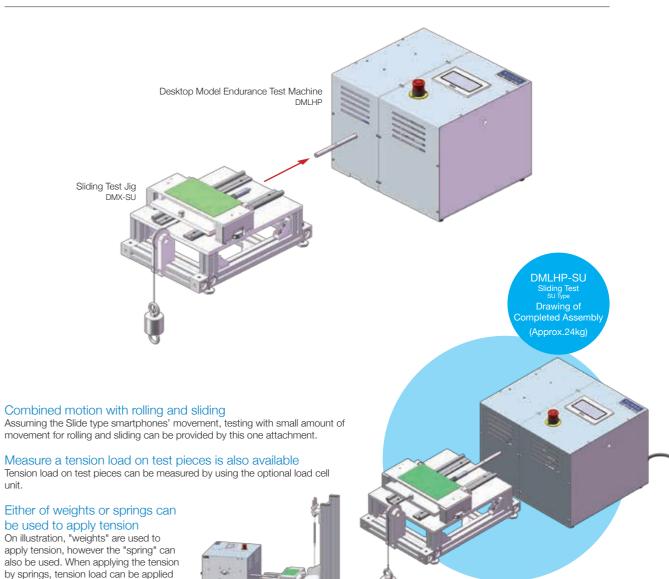






You can download the specification. If you have any question, please ask us.

Composition



A safety cover is available for the flexible area as an option.

*Refer to p.29 regarding the driving specification.

along the motion of test pieces.

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TWIST
Twisting Test





DMLHB-FR / DMLHP-FR

Desktop Model Endurance Test Machine

Rolling Test FR Type

Using an object such as flexible displays, as well as cables and fibers, your original "Roll to Roll (R2R)" tests can be conducted.

Attachment (Test Jig)

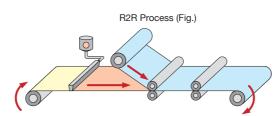
Rolling Test Jig The rack and pinion actuator system repeatedly rolls up and unrolls a test piece by rotating and reversing a roller. Test Pieces »Flexible Displays »Organic Electroluminescence Devices »Barrier Film »Flexible Printed Circuits »Flat Cables

Specify roller sizes from ø5 - ø100mm.

The Needs of Rolling Test

Using a "R2R" manufacturing process, this machine provides evaluation tests as to a roll-up tension during rolling up and a friction between test pieces.

R2R (Roll to Roll) is a manufacturing process of producing electronic devices such as liquid crystal panels and solar cells at high throughput and low costs. It prints organic EL elements or circuit patterns on a roll of flexible material like plastic substrate or film that is transferred one roller to one another.



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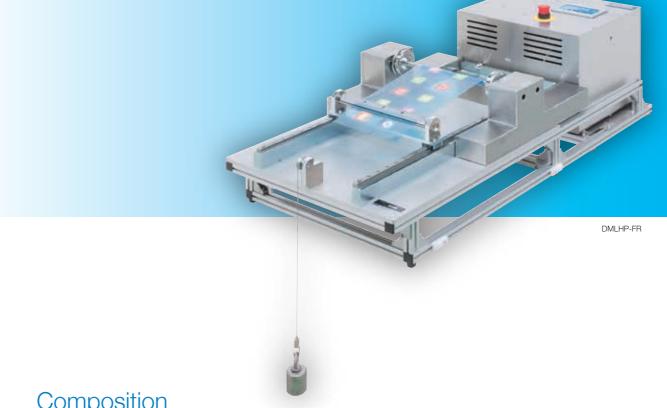




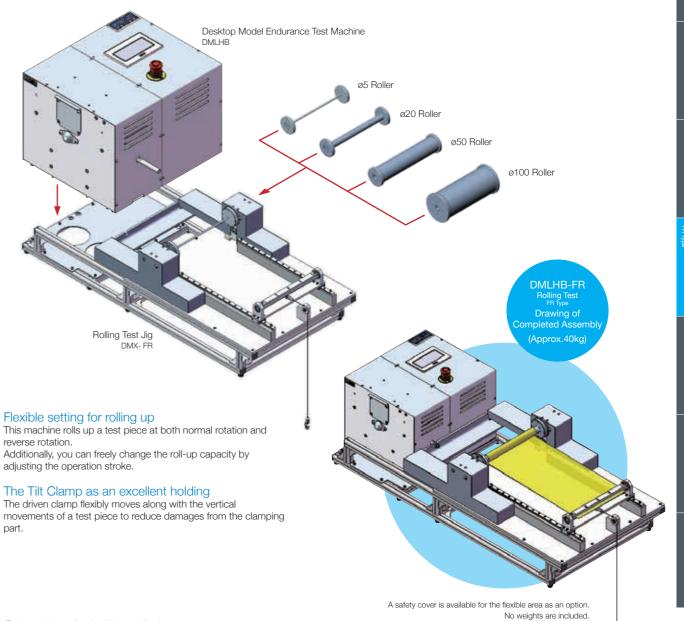




You can download the specification. If you have any question, please ask us.



Composition



*Refer to p.29 regarding the driving specification.

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DMLHB-PP / DMLHP-PP

Desktop Model Endurance Test Machine

Pushing / Pulling Test PP Type

For switches, SD cards, and USB memories used in many industrial applications, this machine offers endurance tests of pushing and/or pulling.

Attachment (Test Jig)

Pushing / Pulling Test Jig

The output axis reciprocally pushes and pulls a test piece fixed on the XYZ table for testing its endurance. Please feel free to consult us about additional jigs attached to the output



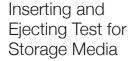


»Push-button Switch »Limit Switch »Connectors »USB Memory »SD Card »Card Reader

»CE Marking

Pushing Test for Push-button Switch

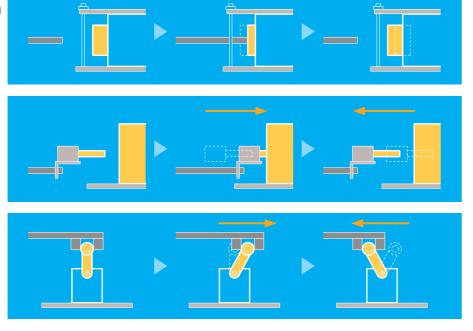
A proper jig is attached to the output axis to push a tested switch



A proper jig is attached to the output axis to hold a tested media.

Operating Test for Limit Switch

A proper jig is attached to the output axis to operate a tested



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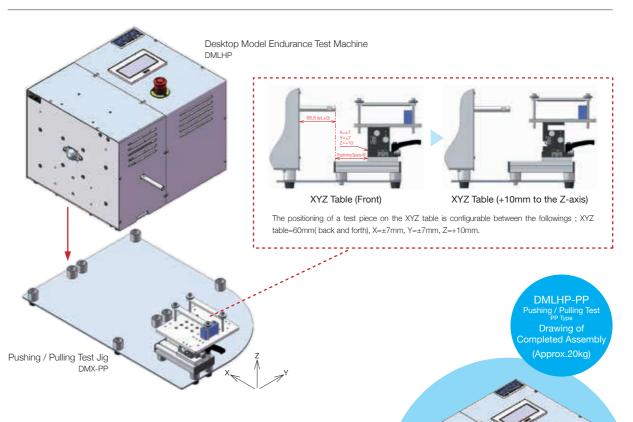






You can download the specification. If you have any question, please ask us.

Composition



Smoothly linear reciprocating motion

The linkable structure(DMLHB-PP) featuring a more smooth and stable operation continues to test with no damage to a test piece.

Using the XYZ table

The positioning of test pieces is so easy. This machine is designed for testing a wide variety of products. Even your prototype products can be tested.

Flexible change of strokes

In the main unit, it is possible to freely set up a stroke and effectively perform to test. Ex. (Push-button switch → Short stroke, Limit switch → Long stroke)

A safety cover is available for the flexible area as an option

*Refer to p.29 regarding the driving specification.





DMLHP-ST

Desktop Model Endurance Test Machine

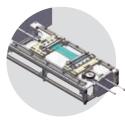
Stretching Test ST Type

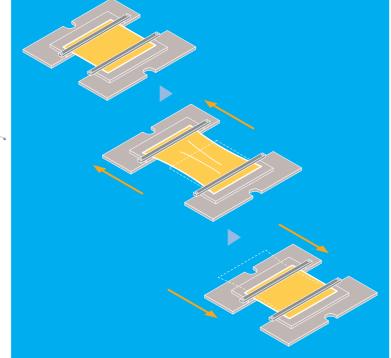
This is the best test method to evaluate the stretching test sample such a wearable devices or flexible devices.

Attachment (Test Jig)

Stretching Test Jig

Clamp the test sample horizontally, and it makes tensile stress occur repeatedly by operating the slider of driving unit.







Planar Test Piece »Wearable Devices »Flexible Devices

»CE Marking

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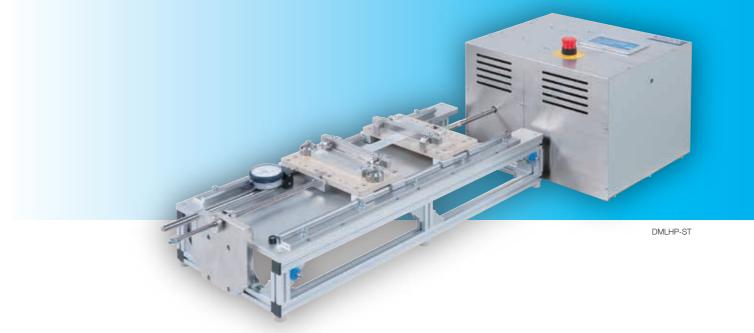




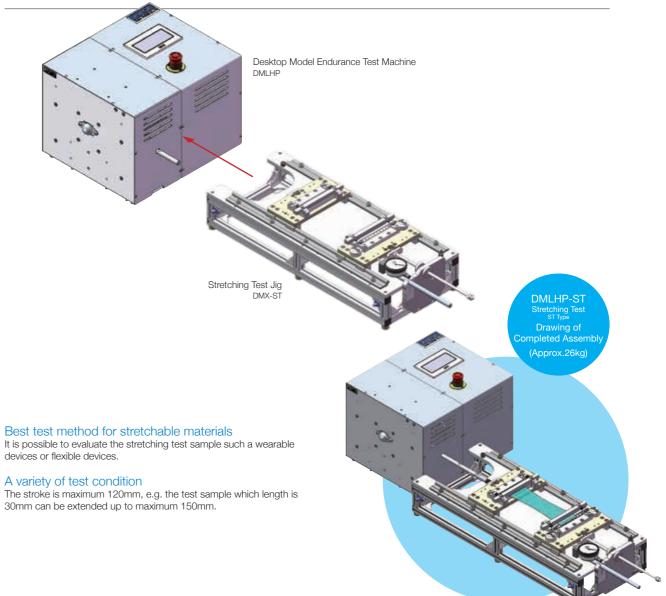




You can download the specification. If you have any question, please ask us.



Composition



A safety cover is available for the flexible area as an option

*Refer to p.29 regarding the driving specification.

Specifications of Base Unit



DMLHB (Driving Unit Simple Operation Type) **DMLHP** (Driving Unit Positioning Type) DMLHPR (Driving Unit Both 10 revolutions Positioning Type)

Desktop Model Endurance Test Machine

Those are driving unit for endurance test machine which operate repeatedly under presetting test condition. Three type unit can be chosen for the test purpose.

DMLHB (Driving Unit Simple Operation Type)

This unit is suit for long-time repeating test.



DMLHP (Driving Unit Positioning Type)

It is possible to set a variety of test conditions, and it can operate freely any position.

DMLHPR (Driving Unit Both 10 revolutions Positioning Type)

It is possible to operate freely within 10 revolutions both sides. Twisting number is not limited when twisting is in one direction. The appearance is same as DMLHP. There is no Linear shaft, this DMLHPR is only rotary motion.



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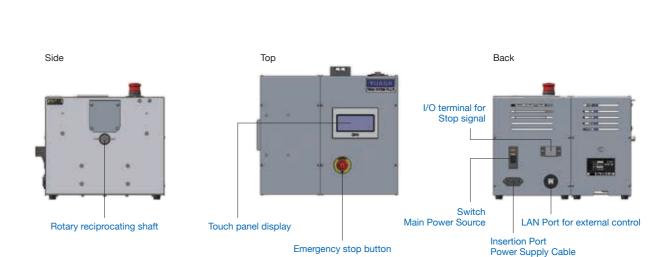






»CE Marking »KC Mark

You can download the specification. If you have any question, please ask us.



Endurance and quietness

Both mechanical linkage structure(DLDHB) and plastic gear realize the highly endurance and low noise.

Simple operation type: Maximum operation angle ±270°(rotary reciprocation mode), maximum operation stroke ±60mm, maximum operation

Positioning type: Maximum operation angle ±270°(rotary reciprocation mode), maximum operation stroke 120mm, 90rec/min.

Fully automatic testing

A disconnection detector and preset counter are standard equipment.

Basic Specifications

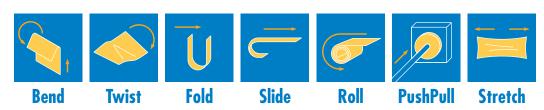
| | DMLHB (Driving Unit Simple Operation Type) | | |
|---------------------------------------|--|------------------------------|--|
| | Rotary Reciprocation Mode | Linear Reciprocation Mode | |
| Electrical Power | AC100-240V (50/60 Hz) 100VA | | |
| Motor Unit | DC brushless motor [DC24V, 3.5A(max.), 30W, Gear box 1/20] | | |
| Reciprocating Speed | 10 - 120 rec/min | | |
| Reciprocating Angle / Distance | 0-±270 deg. | 0-±60 mm | |
| Permissible Torque / Output | ± 90°: 1.00 N·m ±180°: 0.88 N·m ±270°: 0.44 N·m (max. 1.00 N·m) | 1800/st. (max. 400 N) | |
| Counter | 8-digits display (Can set the target number) | | |
| Installation Environment | Temp.: +5-+40°C (41-104°F) Humi.: 15-85%Rh (No condensation) | | |
| Safety Interlock | Safety cover for the testing jig: Covered or Not | | |
| Dimensions (Excluding projections) | W 344 mm × D 296 mm × H 255 mm | | |
| Net Weight | 17kg | | |

| | (Driving Unit Pi | Both 10 revolutions Positioning Type) | |
|---|---|---------------------------------------|--|
| | Rotary Reciprocation Mode | Linear Reciprocation Mode | Rotary Reciprocation Mode |
| Electrical Power | AC100-240V (50/60 Hz) 100VA | | |
| Motor Unit | Stepping motor [DC48V, 1.72A(max.), 30W, Gear box 1/20] | | |
| Reciprocating Speed / Rotation Speed | 5-90 rec/min | | 5-1280 deg/sec |
| Acceleration | 360 rad/s² maximum | 4.5 m/s ² maximum | 223 rad/s² maximum |
| Reciprocating Angle / Distance | 7-±270 deg. (in 0.1 deg. increments) | 3-120 mm (in 0.1 mm increments) | 7-±3600 deg. Twisting number is not limited when twisting is in one direction. |
| Permissible Torque / Output | 1.8 N·m | 72 N | 1.8 N·m |
| Counter | 8-digits display (Can set the target number) | | |
| Installation Environment | Temp.:+5-+40°C (41-104°F) Humi.:15-85%Rh (No condensation) | | |
| Safety Interlock | Safety cover for the testing jig: Covered or Not | | |
| Dimensions (Excluding projections) | W 344 mm × D 296 mm × H 255 mm | | |
| Net Weight | 15kg | | |

DMLHP

^{*}No test jigs are included for each unit.

YUASA SYSTEM ENDURANCE TEST SYSTEM











Our product information is also available on YUASA SYSTEM CO., LTD. https://www.yuasa-system.jp/en



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Safety Note To ensure your safe and proper usage, please observe all the manuals before using these machines.