

C.S.

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Y's Block Endurance Test Machine

BEND TWIST

ROLL- FOLD STRETCH

Basic Motions

Various Endurance tests with Free Combination of various jigs

Y's Block Endurance Test Machine

Y's Block Endurance Test Machine provides free combination of various jigs like block toys. You can assemble it in your best style upon your own test purposes and sample types.















Torsion Test for Planar Object dr11mr-ft p. 13



Bending Test [Centripetal Clamp Faceplate] dr11mr3-c⊡br …… p. 05



Bending Test

[Tension-Free™]



Tension-Free™ **Bending Test** DR11MR-BTFB p. 09









Bending Test [Centripetal Clamp Faceplate] Sample / Jig Movement Attachment (Test Jig)





This machine provides you many different tests that are impossible to conduct with conventional mandrels

Up to four different bending radii for one R-block

In the case of 4R-block, setting up four different bending radii produces four different tests by changing the block positions from right to left, up and down. (Operating Range : up to ±90°)

4R-block Sample / Jig Movement





You can download the specification

Bending Test [Tension-Free™] Sample / Jig Movement



Tension-Free™ Bending Test Jig

Bending test without giving tension by weight on sample, is available

The mechanism is, when clamp in swinging motion at drive part of endurance test, the other side of clamp slides in conjunction.

Bending angle bending speed can be set arbitrarily

 0° - $\pm 180^{\circ} of$ bending angle, and 5 - 90 rounds/min. of bending speed can be set arbitrarily.

Sample / Jig Movement Attachment (Test Jig)

Bending Test [ø220 Faceplate]

Bending test [ø220 Faceplate] Jig

A wide range of bending tests confirming to JIS

Based on JIS, this machine offers many different tests such as cable tests using weights. Moreover, belt-shaped objects like FFCs and FPCs up to 30mm in width will be tested.

Free bending angle up to ±180°

A test piece and operating angle determine an operating angle. (ex.ø2mm Copper Wire : $\pm 90^\circ \rightarrow 120 r/min$ / $\pm 180^\circ \rightarrow 60 r/min$)

Connector test without bending radius

Please ask us about the clamp jig.





You can download the specification



Tension-Free[™] Bending Jig



R2.5





Tension-Free™ Bending Jig















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Clamp Faceplate

DMLHB-C4/2/1BR / DMLHP-C4/2/1BF



















You can download the specification



Composition













Tension-Free™ Bending Test Jig

Drawing of Completed Assembly

Bending Test [ø220 Faceplate]



Bending Test [Centripetal Clamp Faceplate]

Bending Test [Centripetal Clamp Faceplate]



Bending Test [Tension-Free™]

Bending Test [Tension-Free™]





BEND



Example of Test Pieces









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DR11MR-BTFB Tension Free™ **Desktop Model Endurance Test Machine** Y's Block Tension-Free[™] Bending Test for Planar Object

This equipment uses a bending rod to keep the bending radius constant. The clamp moves in the circular motion having the same center point as the rod. The other end slides. There would be no tension applied to the sample.

Sample / Jig Movement





Tension-Free™ Bending Test Jig for Planar Object DRX-BTFB

The mechanism is, by connecting the both sides of sample between clamps, at the timing when the clamp on drive part of endurance test machine in vibrate movement, the other side of clamp slides in conjunction with it.



This machine makes it possible to perform tension-free bending test on a planar sample such as flexible device

By changing the position of the clamp, one can perform tension-free bending test for planar objects that are card size to A4 size. Maximum bending angle is up to ±180°. One can bend one side only or both right and left side.

One can also use a weight when performing the bending test By changing the tension-free test jig to the stabilizing jig, it will be possible to perform bending test using weights.

Related tests or tests for reference









You can download the specification



Drawing of Completed Assembly









DR11MR-BTFB





Example of **Test Pieces**























Y's BlockDR11MR-TWY's BlockDesktop Model Endurance Test Machine
Torsion Test for Linear Object

This machine offers profitable tests for linear objects like cables and fibers.

Sample / Jig Movement

Attachment (Test Jig)





Torsion Test Jig for Linear Object DRX-TW

Holding a test piece with the chuck jig, the output axis twists one end of the object while the jig frame secures the other end.

A wide range of torsion tests confirming to JIS

Based on JIS, this machine offers torsion tests for linear objects including cables, applying a tension from dead weights.

Free size of test pieces up to ø10mm

The size of test pieces is up to ø10mm. When using the sensor for detecting disconnection, the size is up to ø8mm in order to pass a lead through the jig. The size is up to ø1mm, the clamp uses Pin Vise.

Both 10 revolutions twisting test

Regarding the driving unit of positioning type "DR11MR / DR11MR4", it can do torsion test both maximum 10 revolutions right and left.

Related tests or tests for reference https://www.yuasa-system.jp/en/test









You can download the specification.



Composition



Drawing of Completed Assembly





Pin Vise for the test piece up to ø1mm



TWIST



Example of Test Pieces





exible Devices oducts Thin Film Materials



Flexible Printed



lat Wearable Products



ressure

IC tag



Wire Harness

Electric



U le Cables









Y's BlockDR11MR-FTY's BlockDesktop Model Endurance Test Machine
Torsion Test for Planar Object

This machine realizes profitable tests for planar objects like flexible devices and wearable devices.

Sample / Jig Movement

Attachment (Test Jig)





Tension Free™

Tension-Free™ Torsion Test Jig for Planar Object DRX-FT

Holding a test piece with the clump jig, the output axis twists one edge of the object while the jig frame clump secures the other edge.

Torsion tests without a tension

Using a string to connect the fixing clamp and the twisting clamp, the fixing clamp reciprocates straight along with twisting. This system prevents developing a tension on a test piece.

4-point clamping

Twisting a planar object produces a tension at the center of it. In other words, the tension pulls the corners. To twist more effectively and smoothly, we introduce four separated clamps in the jig. (patented)

Related tests or tests for reference





Composition



Drawing of Completed Assembly



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TWIST



Example of Test Pieces





es Thin Mate



Flexible Printed



lat Wearable Products



IC tag



Wire Harness



Optical fib Cables



Home Appliance Cables



Fibers (Planar)





Gear



DR11MR-CS / CS-t / CS-m **Desktop Model Endurance Test Machine** Y's Block Tension-Free™ Folding Clamshell-type

Sample / Jig Movement



Attachment (Test Jig) Tension-Free™ Folding Clamshell-type Jig DMX-CS

This test jig can realize the tiny bending radius test without tensile stress because test sample is kept by the 2 plates of double-joint clamshell.

Sample-deformation process



Two plates keep the test sample, and then one plate operates by Rotary Reciprocation Axis. This two plates move open and close keeping each angle by the parallel link structure.

Tension Free™

Deformation process focused on test sample shape



This test jig doesn't make the tensile stress occur to the test sample because rotary point at the edge of plate. If the rotary point is different position, the tensile stress or compression stress vill occur to the test sample.

Removable cartridge

The sample attaching part is a removable cartridge, so the sample can be attached easily.

Three types of jigs support simultaneous testing and various sample sizes

In addition to the standard CS jig, the twin type CS-t and the large type CS-m are available, enabling simultaneous testing of multiple samples and large samples.

Related tests or tests for reference





You can download the specification.



FOLD



Example of Test Pieces























If you have any question, please ask us

Desktop Model Endurance Test Machine

DR11MR-CS **Desktop Model Endurance Test Machine** Y's Block Teardrop Controller

Test to deform the sample into "Tear Drop" shape, by using optional jig on the test of Tension-Free™ Folding Clamshell-type.

Sample / Jig Movement





Tension Free™

Sample shape deforming process

No

supporter



It is confirmed on many products that foldable displays are deformed into "Teardrop" shape when they are installed in actual products (Foldable Device). This optional iig "Teardrop Controller" enables the test under the condition near to the display used on actual product.

1 point

supporting

Control the Teardrop shape

Teardrop shape can be controlled by the sample supporter. Each supporter holds the sample at 4 different position and those combination, depending on the specification of final product.

Related tests or tests for reference

https://www.yuasa-system.jp/en/test p. 15



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2 points

supporting

3 points

supporting

You can download the specification

Teardrop shape can also be reproduced on Endurance test machine

By using Teardrop shape reproduction parts (optional), Endurance test which fits for non "U-shape", nor "V-shape" end-device, become available on Clamshell type bending test machine.

What's the "Teardrop" shape?

Inside of the tightly closed foldable smart phone, deformation load of display can be controlled.



Deformed shape looks like the shape of drop, so, this is called as "Teardrop shape"

In order to control "Teardrop" shape...



4 major factors to determine the shape of "Teardrop", there are "neck width", "total arc length", "teardrop width" and "teardrop length". Teardrop width is equivalent to curvature diameter of standard "U-shape" bending. In case that the deformed part bend in sharp, the part can be protected by restricting (supporting) the teardrop length. However, the part to be the "Teardrop" shape is not held anywhere, so it can move freely and could deform easily, thus it is quite difficult to control its shape at will.



No supporter

2 points supporting (width)

Even if "neck width" and "total arc length" are same, test piece can be different shape.

How is the "Teardrop" shape made?

Basically, the "Teardrop" shape is made by "tension of test piece", namely, by the "not want to be bent" nature of the piece.



Even by same test method, deformed shape is vary by nature of the test piece, such as its easy to bend inside, outside, or hard to bend.

The shape of "Teardrop" become different by various factors.





3 points supporting (width and length)



DR11MR3-L4S (Linear Reciprocation Test) / R4S (Rotation Reciprocation Test) / L2U (U-shape Sliding Plate Test)

Y's Block > Desktop Model Endurance Test Machine

Linear Reciprocation Test / Rotation Reciprocation Test / U-shape Sliding Plate Test [2-lane]

Attachment (Test Jig Cartridge)

Linear Reciprocation Test

Linear Reciprocation Cartridge This jig that repeatedly performs linear reciprocating motion to attached samples such as FPC board.



Sample / Jig Movement



Horizontal Movement



Diagonal Movement



Multiple movement applicable by rotary slide table

By rotating the rotary slide table along with the movement direction angle, 3 directions, vertical, horizontal and diagonal movement tests are available. Setting can easily be changed, since rotary slide table is fixed by pin.(index plunger) *It is possible to customize the slide table of other direction.



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Rotation Reciprocation Test

Rotary Reciprocation Cartridge This jig that repeatedly performs rotation reciprocating motion to attached samples such as FPC board. This jig can perform a test that applies a load in the rotational direction, which is not possible with a linear reciprocating cartridge.



U-shape Sliding Plate Test U-shape Sliding Plate Cartridge

Cramp the sheet sample bent in U-shape, and apply linear reciprocating motion only for the lower cramp.





Set accurate reciprocation distance with cam mechanism

Accurate stroke is provided by exchanging the plate (ST-Arm) in the driving flange according to the reciprocating distance. * Linear distance: $\pm 1 - 10$ mm (can be set in increments ± 1 mm) $\pm 1 - 10^{\circ}$ (can be set in increments $\pm 1^{\circ}$)

Test time saving by test four samples simultaneously

It is possible to shorten the test time by test not only single samples but also different types of samples simultaneously using four lanes freely.

* Installable sample size for linear reciprocation test, rotation reciprocation test Sample thickness: max. 5 mm Sample width: max. 30 mm (clamping part: max. 60 mm) Sample length: min. 25 to max. 100 mm

* Installable sample size for U-shape sliding plate test

Sample thickness: max. 3 mm Sample width: max.60 mm (clamping part: max. 60 mm) Sample length: min. 100 to max. 150 mm





Composition

Linear

Cartridge

Reciprocation

Linear Motion Unit

(Linear Reciprocation Test, Rotation Reciprocation Test)



Linear Reciprocation Test Jig

Related tests or tests for reference

https://www.yuasa-system.jp/en/test





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You can download the specification.

You can download the specification



Rotation Reciprocation Test

U-shape Sliding Plate Test [2-lane]



Rotary Slide Table



Sliding Plate Cartridge

U-shape

Linear Motion Unit (U-shape Sliding Plate Test)



Linear Motion Unit





Rotation Reciprocation Test Jig



U-shape Sliding Plate Test Jig







You can download the specification



Drawing of Completed Assembly







FOLD STRETCH



Example of Test Pieces























If you have any question, please ask us.













*Refer to p. 33 regarding the driving unit specification.

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Y's Block DR11MR-FR Y's Block Desktop Model Endurance Test Machine Rolling Test

Endurance test of roll-up movement for sheet type sample such as flexible devices, cables or fabrics, etc., can be applicable.

Sample / Jig Movement



Attachment (Test Jig)



Rolling Test Jig DRX-FR

Sample is rolled-up / released by rotate Roll-up roller in positive and negative direction.

Size of roll-up roller can be designated in range between $\varnothing 10$ - $\varnothing 160 \text{mm}$



Sample can be rolled-up whichever from the left side or the right side. Sample can be rolled-up whichever from the left side towards roll-up roller, or from the right side. And the rolling-up amount can also be set arbitrarily.

Sample mounting with reducing deflection

It is designed to reduce deflection by mounting sample in vertical direction. Straight rolling-up is enabled by the layout of sample mounting position and loading cramp in linear vertical direction.

Related tests or tests for reference





You can download the specification.



Drawing of Completed Assembly





DR11MR-FR

ROLL-UP



Example of Test Pieces





xible Devices ducts



Flexible Printed



lat Wearable Products



· ·



Wire Harness







Fibers (Planar)



Fibers (Linear





Environment and Movement Interlocking Type Endurance Test System

Endurance Test \times Environmental Test

Environment and Movement Interlocking Type Endurance Test System Which Realizes Various Endurance Tests In Constant Temperature and Humidity Environment.

		PROGRAMMING (1/2)								Mar/13/17 18:13 MENU													
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	STEP							DYNAMIC			STATIC							CHAMB		1BER			
				DRIVE UNIT		TEST MODE	SP (r	'EED pm)	COUNT			POSITION				TIME (HOUR)		TEMP. (℃)		HUM. (%)			
	1			DISAE	BLE																85.	0	90.0
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Set thermo-hygrostat to 85°C/90%Rh.

Wait 2 hours maintaining thermo-hygrostat at

Conduct the test 100,000 times with thermo-hygrostat set at 60 rounds/minute.

Adjust the thermo-hygrostat to room temperature (24°C/30%Rh) and finish the



Attachment (Test Jig)

Composition

Tension-Free™ Folding Clamshell-type jig







Driving Unit



In case installing in the existing Thermo-hygrostat

Desktop Model Endurance Test Machine DR11MF Controller part Driving part DR11MC





You can download the specification.



Drawing of Completed Assembly





Drawing of Completed Assembly



DR11MC-CET03A-CS

FOLD



Example of Test Pieces













































Endurance Testing Systems Support Package

Image \times Y's Block \times Measuring



Edge Shape Analysis



Mechanoluminescence



Failure detection





Conductor resistance



Temperature









Visualization



Failure prediction



Failure sign

10 rec/min 15 rec/min 30 rec/min 60 rec/min		Observed
15 rec/min 30 rec/min 60 rec/min		-10 rec/min
		-15 rea/min
60 rec./min		30 rec: min
		60 rec/min
	2	

DR11MR-CS-cam-ESA Y's Block Edge Shape Analysis with Mechanical Endurance Test Tension-Free™ Folding Clamshell-type





Attachment (Test Jig)



Tension Free™

The camera follows movement of test sample by the control structure of camera position. That gives steady image of test sample to evaluate mechanical deformation.

Edge Shape Analysis during deformation using side-view Failure prediction by deformation profiling

Image processing system developed by Shishido Lab. @TITECH tells precise edge shape on specimen while deformation occurred, by using specific optics. It can predict the failure by deformation profiling.





You can download the specification.

Composition



Examples

This system analyzes a maximum curvature on a neutral plane from an observed shadow shape of specimen, then calculates the surface strain from a curvature and the given its thickness.



60°





FOLD



Example of Test Pieces









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If you have any question, please ask us.







18,000

*Refer to p. 33 regarding the driving unit specification.

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Specification of Base Unit

DR11MR / DR11MR4 (Horizontal axis Type) / DR11MR3 (Vertical axis Type)

Desktop Model Endurance Test Machine Y's Block

Those are driving unit for endurance test machine which operate repeatedly under presetting test condition. Two type unit can be chosen for the test purpose.



DR11MR / DR11MR4 (Horizontal axis Type)

It is possible to set a variety of test conditions, and it can operate freely any position. DR11MR4: when turn off the power, connected attachment does not move because motor is locked.





60rpm is achieved with clamshell-type(p. 15). The increased permissible torque enables operation at 60 rpm, which was not possible with our conventional small desktop endurance test machine.

Various test condition It is possible to operate freely within 10 rotations both side(±3600°). One-way continuous rotation is possible by switching modes.

Fully automatic testing A disconnection detector and preset counter are standard equipment.

Basic Specifications

	DR11MR	DR11MR4	DR11MR3					
Electric Power	AC100-240V (50/60 Hz) 100VA							
Motor Unit	Stepping motor [DC48V, 3.55A (max.), 100W, Gear box 1/15] (DR11MR4 with brake function.)							
Angle	Rotary Reciprocation Mode: ±7-±3600 deg. / Continuous rotation Mode: One-way rotation							
Rotary Speed	1-1200 deg / sec							
Permissible Torque / Output	6.5 N·m							
Permissible Moment of inertia	2.0x10 ⁻³ kg/m ²							
Output Shaft Static Rated Moment	1.5 N·m							
Counter	8-digits display (Can set the target number)							
Installation Environment	Temp. : +5-40°C / Humi. : 15-85%Rh (No Condensation)							
Safety Interlock	Safety cover for the testing jig: Converted or Not							
Dimension (Excluding projection)	W 500mm × D 300mm × H 255mm	W 600mm × D 300mm × H 255mm	W 600mm × D 300mm × H 255mm					
Weight	20kg	23kg	21kg					

YUASA SYSTEM ENDURANCE TEST SYSTEM





Research & Factory Laboratory Development Automation Automation



Our product information is also available on YUASA SYSTEM CO., LTD. https://www.yuasa-system.jp/en



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Safety Note To ensure your safe and proper usage, please observe all the manuals before using these machines.

*To improve our products, please note that their outer appearances and/or designs are subject to change without notice.